



HP 2400 Series Maintenance Kit Instructions

The following Parts are included in this maintenance kit:

- 1 Fusing Assembly – RM1-1535
- 1 Transfer Roller Assembly – RM1-1508
- 1 Tray 1 Pickup Roller – RL1-0568
- 1 Tray 1 Separation Pad – RC1-0939
- 1 Tray 2 Pickup Roller – RL1-0542
- 1 Tray 2 Separation Pad – RM1-1298

CAUTION: Fuser may be hot. Turn off printer, unplug it and allow it to sit for 20 to 30 minutes before performing these maintenance procedures.

Fusing Assembly Removal and Replacement

1. Remove Back cover:
 - a.) Open the face up delivery door and press the door down to disengage two door stops
 - b.) Remove the two screws just above the door stops
 - c.) Open the legal tray dust cover to expose locking tab in lower, left, rear of printer
 - d.) Swing the bottom of the cover out first, and then the top
2. Remove I/O cover:
 - a.) Rotate cover to clear the tabs on right side of cover
3. Remove fusing assembly:
 - a.) Remove the fuser cable cover (just to the right side of the green paper jam wheel) by releasing one tab and lifting away exposing two cables, disconnect both cables
 - b.) Disconnect black cable below main power cord receptacle
 - c.) Remove duplex inlet guide (below fuser) by lifting two locking tabs
 - d.) Remove four screws from each corner of fuser
 - e.) Pull fuser straight back
4. Reassemble in reverse order

Transfer Roller Removal and Replacement

1. Open toner access lid
2. Remove toner cartridge
3. Locate the white bushing on left side next to the white drive gear

4. Squeeze the tabs on the bushing and lift up
5. Repeat to the right side (black bushing) and lift out of printer
6. During installation make sure the spring fits securely into the bushing boss before snapping bushing into position

Tray 1 Pickup Roller and Separation Pad Removal and Replacement

1. Open toner access cover
 - a.) Remove toner cartridge
 - b.) Spread the pick up roller locks on each side of roller to release roller
 - c.) With a small flat blade screwdriver, pry blue pad out and away from black holder
 - d.) Align new pad on holder and press firmly to lock into place
 - e.) Re-install roller

Tray 2 Pickup Roller Removal and Replacement

1. Lift printer off of optional Tray 3 (if installed) and remove paper tray
2. The bushings on either side of the pickup roller unlock and slide away to allow for left and right movement of the roller
 - a. Unlock left locking tab and rotate forward until bushing slides off
 - b. Unlock right locking tab and rotate forward until bushing slides right
3. Remove black plastic roller retaining bracket
4. Slide roller to the left until right shaft clears bushing
5. Lift roller out of printer and remove the two idler wheels
6. Install two idler wheels onto the new roller shaft
7. Place non-slotted end of roller shaft into the left housing
8. Slide roller to the right and rotate until roller locks into pickup shaft
9. Lock right bushing
10. Reinstall black plastic roller retaining bracket, left side first
11. Reinstall left bushing and lock into place

Tray 2 Separation Pad Removal and Replacement

1. Remove tray 2 and remove paper
2. Remove two screws on either side of pad and lift pad assembly out from tray