



## HP P4014/P4015/P4515 Maintenance Kit Instructions

The following Parts are included in this maintenance kit:

- 1 Fusing Assembly – RM1-4554
- 1 Transfer Roller Assembly – CB506-67903
- 1 Tray 1 P/U Roller – RL1-1641
- 1 Tray 1 Separation Roller – RL1-1654
- 8 Tray 2-4 Feed & Separation Rollers – RM1-0037

**CAUTION:** Fuser may be hot. Turn off printer, unplug it and allow it to sit for 20 to 30 minutes before performing these maintenance procedures.

### Fusing Assembly Removal and Replacement

1. Remove duplexer if installed
2. Remove rear output bin:
  - a.) Open rear output bin
  - b.) Locate the left side hinge pin (there is a finger notch) squeeze the left hinge pin to the right to release it from its mounting hole
  - c.) Slide the output bin to the left to remove from printer
3. Remove fuser by squeeze the blue tabs on the fuser and pull the fuser straight out.
4. When replacing the fuser, make certain the fuser is fully seated into the printer. You will hear both sides snap in to place.
5. Reinstall rear output bin

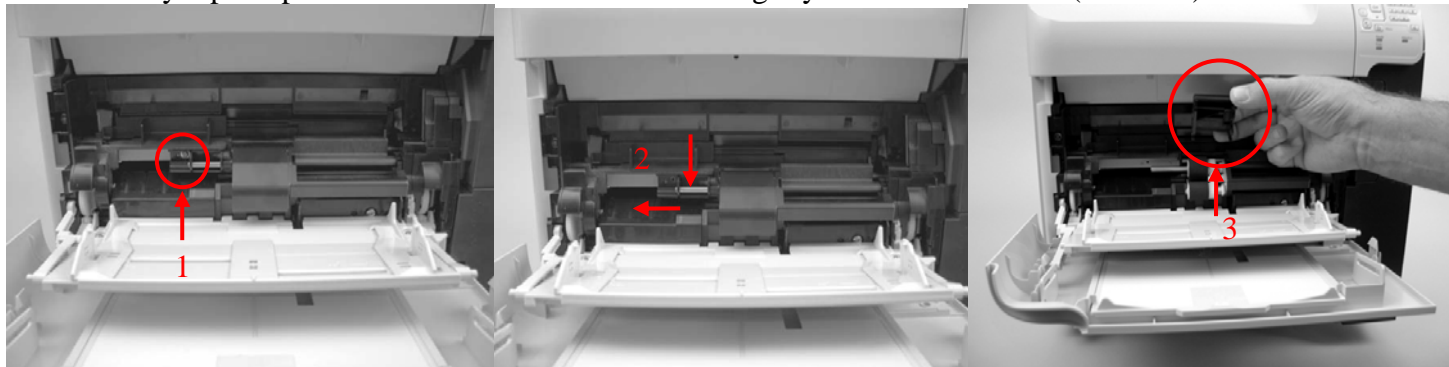
### Transfer Roller Removal and Replacement

1. Open toner access lid and tray one
2. Remove toner cartridge
3. Lift the gear side (left side) of the transfer
4. Slide the transfer roller to the left to remove
5. To reinstall transfer roller slide the right side of the roller into the right bushing
6. Align transfer rollers left side collar making sure the open end of the collar is facing down and snap it into position

**CAUTION:** Do not touch the surface of the transfer roller. Contact with skin oils can cause print quality problems

### Tray 1 Pickup Roller and Separation Roller Removal and Replacement

1. Open front cover (tray 1)
2. Remove screw (callout 1) with Phillips screwdriver
3. Push down on the tray 1 roller shaft bushing (callout 2) and slide it to the left to remove.
4. Slide tray 1 pickup and feed rollers cover to the left slightly and lift to remove (callout 3)



5. Remove tray 1 pickup and feed rollers by sliding them to the left and off their shafts.  
NOTE: When reinstalling the tray 1 pickup roller make sure to fit the roller over the drive tabs
6. To replace tray 1 separation roller rotate the spring loaded access cover downward (callout 4)
7. Grasp the tray 1 separation roller blue plastic extension and slide roller to the left to remove
8. Install in reverse order



### Tray 2 Feed and Separation Roller Removal and Replacement

1. Remove tray 2 from printer
2. To the left of the separation roller in the paper tray is the access door, open to gain access for removal
3. Remove tray 2 separation roller by pinching the blue tab and sliding the roller to the left and off the shaft
4. Locate the feed roller in the top of the paper tray cavity in the printer
5. Remove feed roller by pinching the blue tab and sliding the roller to the left and off the shaft
6. When reinstalling the feed and separation rollers make sure the blue tab locks on the shaft
7. For trays 3 through 5 repeat steps 2 through 6

### Resetting the Maintenance Count

1. Turn printer off
2. Turn printer on and during the memory counting up press and hold the OK button until the ready, attention and data lights come on solid

3. Release the OK button and the display will say Select language; press the up arrow once the display will say New Maintenance Kit press the OK button to execute.

